

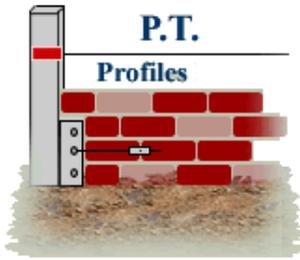
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PT1601 Internal Profile (Without Levels)

1. Rake out the vertical joints at 9" & 14" from the corner in the second course below the level at which the Profile is to be set (see fig.1).
2. Slide Setting attachment (A) (with the curved point facing down and towards the corner) down the Profile to the top of the Datum Plate (B).
3. The Profile Datum Plate is the top face of the fin (fig.1 – B). By adjusting the position of the Setting attachment on the Profile you can now raise or lower the Datum as required.
4. Place the Profile on the corner as in fig.1 making sure that it fits snugly at the upper Setting Screws (point C). The Profile will now support itself. Your hands are now free to set up and adjust your Profile.
5. The upper setting screws (fig.2 – C) are pre-set and have no need of adjustment except when working on stone or irregular surfaces.
6. Place a spirit-level against the Profile mast and slacken the lower adjusting screws (fig.1 – D) to leave the Profile leaning slightly away from the building. **This is important** as it will help you to plumb the Profile.
7. **Screw the 12mm Wing Nut (fig.2 –E) onto the Clamping Bolt (2-F)** and place the hooked end of the bolt into the hole in the Profile Fin. Slide the clamp bracket (larger end first) onto the Clamping Bolt until the larger end drops into the vertical joint created in step 1. By adjusting the wing nut against the clamp, the Profile is pushed into the corner. Repeat on the opposite side. (Adjust the wing nuts evenly taking care that the Profile remains square with the corner).
8. The Profile is now fastened to the brickwork and if step 6 was carried out correctly, should now be leaning slightly away from the building.
9. Remove the setting attachment (A) at this stage.
10. Place spirit-levels against both sides of the Profile mast and tighten the lower pair of setting screws (D) until the Profile is plumb.
11. **The gauging on the profile is @ 75mm +/- 1.5mm.**
To mark the gauge onto the Profile, measure from the top of the Datum plate and put marks on the mast. (Masking tape is suggested).
12. Clip on the plastic line-holders (H) (with the closed side opposite your direction of work) to set up your lines.
13. After approximately 6 courses push the stabilisers into the wall joints and wind in the bolt until it just touches the side of the Profile. This will stabilise the mast when under tension. Do not over-tighten as this may push the Profile out of plumb.



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14. Remove and repeat these instructions after the first lift.
16. The Spirit-levels in the mast can be adjusted if required. Slacken the small screws, turn the level until the correct setting is obtained and re-tighten the screws.

**All plumbing is carried out using the setting screws.
Do not over-tighten the screws or wing nuts.
Keep all adjustment screws clean and lubricated.**

